

## Agri-Food waste as resource for green chemicals



Crop

Miscellaneous

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Application area

Fine chemicals

Status

Research stage

Relevant plant compounds

carbohydrates

Starch

fibres

organic acids

## Description

PERCAL will exploit Municipal Solid Waste (MSW) as feedstock to develop intermediate chemical products at high yield and low impurity level with huge industrial interest. These will be complementary to the bioethanol (current PERSEO technology), to achieve a cascade valorisation of the MSW components, i.e.:

- Lactic acid (LA) to produce: 1) Eco-friendly ethyl lactate solvents by reactive distillation from lactic acid & bioethanol to be used in cleaning products and inks and 2) hot-melt adhesives for cardboard and other non-food applications in combination with maleic anhydride by reactive extrusion.
- Succinic acid (SA) as an intermediate building blocks to production of polyols for the polyurethane industry.
- Biosurfactants by chemical and/or microbiological modification of protein and lipid fraction from remaining fraction of MSW fermentation

### Pros and cons

- + Circular economy
  - + Residuals utilised to make a new product
  - New product on a very competing market
  - Challenges in upscaling the product
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### Used conversion methods

#### Mechanical-Physical processes

Extraction

#### Biochemical processes

Aerobic/ Anaerobic fermentation

Enzymatic conversion

#### Chemical processes

Hydrolysis

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## Resources

<https://www.percal-project.eu/index.php> Initiative website